

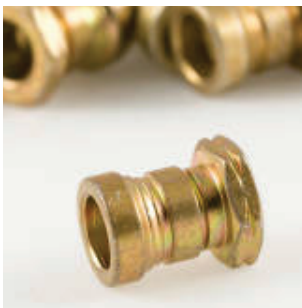
AMERILUBE XD286

Heavy Duty Cutting Oil

Technical Data Sheet



Extreme Performance



AMERILUBE XD286

is an extreme service heavy duty product. Formulated with natural raw materials to meet today's environmental laws and regulations. AMERILUBE XD286 has extremely high lubricity characteristics that far outperform conventional petroleum based products. Developed to replace chlorinated cuttings oil for the most difficult materials such as Inconel, Wastalloy and A286 Stainless Steel.

FEATURES & BENEFITS

- Ultra Low VOC
- Very high flash point
- No hazardous air pollutants
- Contains no chlorinated paraffin
- Excellent health rating for worker safety
- Meets SCAQMD "Super Compliant" Standard

APPLICATIONS

- Deep Hole Drilling
- Grinding
- Tapping
- Milling

PROPERTIES

Property	Typical value
Appearance	Medium Amber
Odor	Light Oil
Specific Gravity	0.92
Viscosity @ 40°C	55 cSt
Viscosity@ 100°F	275 SUS
Flashpoint	417°F COC ASTM D92
V.O.C. Content	10 grams/per liter ASTM 1868-10
Chlorine	No
Sulphur	Yes
Product Shelf Life	12 months



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