

PATRIOT 612

Cutting and Grinding Fluid

Technical Data Sheet



Proud Performance



PATRIOT 612

soluble oil is a high performance heavy duty machine coolant. We have combined extreme-pressure ingredients, wetting agents and high lubricity components to achieve outstanding performance with difficult to machine materials in demanding operations. This product is stable in both hard and soft water and has excellent foam suppression for high fluid pressure systems.

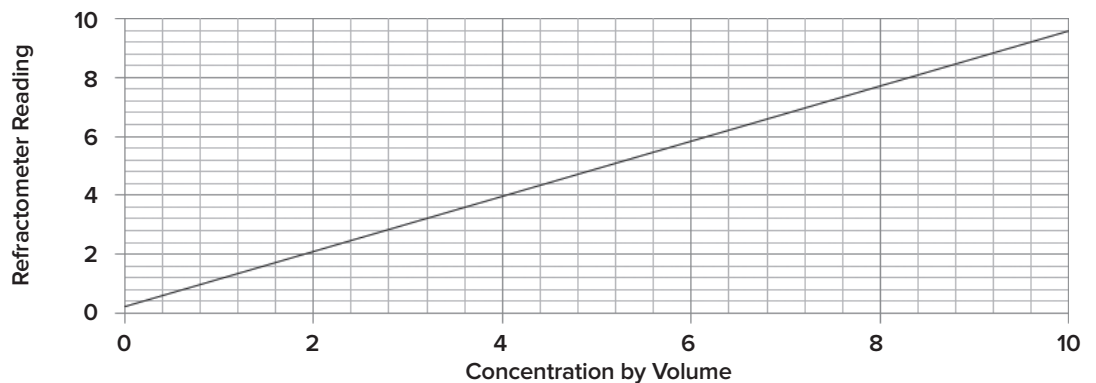
PATRIOT 612 contains a unique and very effective group of bacteria and fungus preventatives to help control problems caused by growth of bio contaminants. Sump life of the cutting fluid is

greatly enhanced and the coolant can remain in service for extended periods.

FEATURES & BENEFITS

- Excellent tool and wheel life.
- Superior corrosion protection.
- Exceptional Bio-resistance.
- Keeps machine and tooling clean.
- Provides high visibility of work piece.
- Product shelf life: 8 months

REFRACTOMETER INDEX:



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American Research Specialty Products

2535 Palos Verdes Drive West, Suite 208, Palos Verdes, CA 90274

Ph: 310-541-1512 Email: info@americanresearchproducts.com

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