

SYN TEC 6223

Synthetic Bio Stable Cutting and Grinding Fluid

Technical Data Sheet



Innovative Performance



SYN TEC 6223

is a viscous liquid, which can be reduced with D.I. or tap water (preferably D.I.) to a desired working concentration. It is a new concept in multi-purpose metal working fluids, and a first for outstanding lubricity, combined with superior cooling power in a chemical coolant which prevents welding at the tool point. SYN-TEC 6223 has been proven to be very biostable which can help eliminate odors.

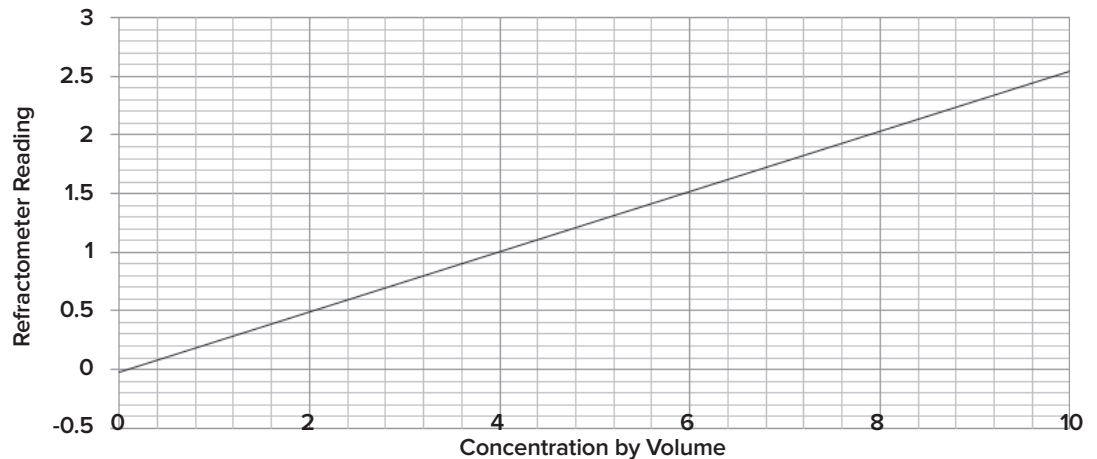
PROPERTIES

Property	Typical value
Appearance	Translucent Blue
pH of Concentrate	9.5
pH @ 5%	8.5 to 9.0
Sp. Gravity	1.03
Product Shelf Life	8 months

PROTECTIVE PROPERTIES

Cast Iron Chip test results indicate no corrosion at 10-1, 20-1, cut-backs.

REFRAC %



Refractometer Factor: Multiply Refractometer Reading x 3.6

Protect Your Investment.

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