

# SYN TEC 9288

## Cutting and Grinding Fluid

### Technical Data Sheet



# Innovative Performance



### SYN-TEC 9288

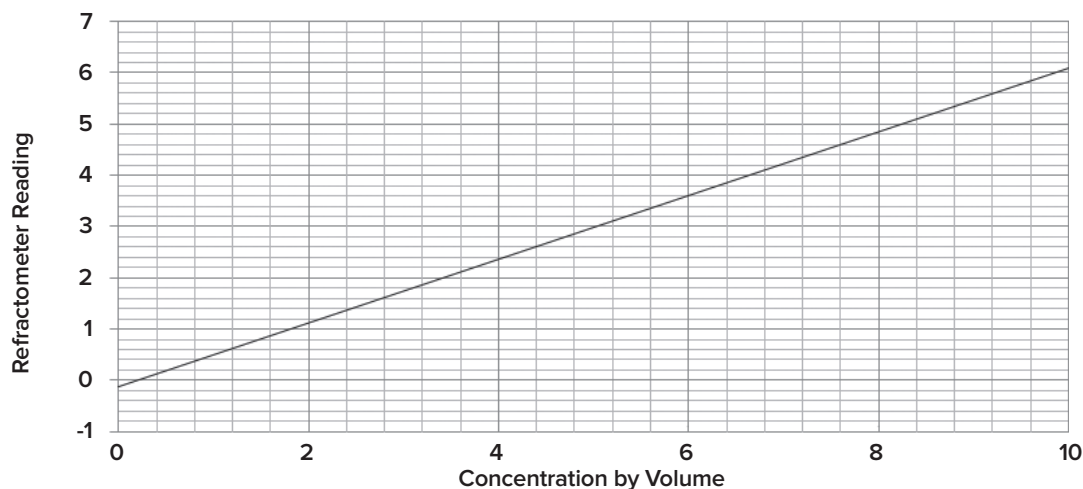
is a non-chlorinated high performing micro emulsion cutting and grinding fluid formulated for the most difficult ferrous and non-ferrous alloys. It provides increased boundary lubrication, ensuring excellent part finishes and excellent wetting properties, reducing coolant drag-out.

### PROPERTIES

Property	Typical value
Appearance	Translucent Blue
pH of Concentrate	10.5
pH @ 5%	9.0-9.5
Sp. Gravity	.96
Density	8.04 lbs per gallon
Product Shelf Life	8 months

### CONCENTRATION CONTROL

Refrac %



Refractometer Factor: Multiply Refractometer Reading x 1.65

### RECOMMENDED CONCENTRATION

- Machining: 5-8%
- Grinding: 3-5%

**Protect** Your Investment.

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