SYN TEC 9289



Semi-Synthetic Cutting and Grinding Fluid

Technical Data Sheet

Innovative Performance



SYN TEC 9289

REFRAC

is a semi-synthetic fluid designed for use on ferrous and non-ferrous applications. Excellent corrosion protection including galvanic and bi-metallic on parts and machinery for extended periods provide long sump life. Superior cooling in grinding applications prevent wheel loading and grind burn. SYN-TEC 9289 has been proven to be very biostable which helps eliminate odors.

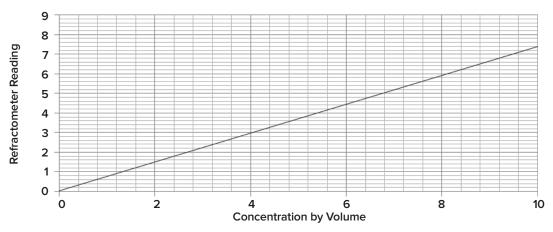
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PROPERTIES

Property	Typical value
Appearance	Translucent Blue
pH of Concentrate	10.5
pH @ 5%	9.0-9.5
Sp. Gravity	.97
Density	8.05 lbs per gallon
Product Shelf Life	8 months

RECOMMENDED CONCENTRATION

- Machining: 5-8%
- Grinding: 3-5%



Refractometer Factor: Multiply Refractometer Reading x 1.3



Chemical Solutions for Today's Challenges

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